

MATERIAL SAFETY 3M
 DATA SHEET 3M Center
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 in response to a customer request. This product is not regulated
 under, and a MSDS is not required for this product by the OSHA
 Hazard Communication Standard (29 CFR 1910.1200) because, when
 used as recommended or under ordinary conditions, it should not
 present a health and safety hazard. However, use or processing
 of the product not in accordance with the product's
 recommendations or not under ordinary conditions may affect the
 performance of the product and may present potential health and
 safety hazards.

DIVISION: INDUSTRIAL TAPE AND SPECIALTIES DIVISION

TRADE NAME:

3M(tm) #5480, 4581, 5490, 5491 PTFE FILM TAPES

ID NUMBER/U.P.C.:

70-0000-8272-0 00-21200-90128-7

ISSUED: August 01, 2001

SUPERSEDES: April 04, 2001

DOCUMENT: 08-4964-6

1. INGREDIENT	C.A.S. NO.	PERCENT
PTFE FILM BACKING.....	9002-84-0	70 - 86
ADHESIVE.....	TradeSecret	14 - 30

The components of this product are in compliance with the chemical
 notification requirements of TSCA.

2. PHYSICAL DATA

BOILING POINT:..... N/A
 VAPOR PRESSURE:..... N/A
 VAPOR DENSITY:..... N/A
 EVAPORATION RATE:..... N/D
 SOLUBILITY IN WATER:..... nil
 SPECIFIC GRAVITY:..... N/A
 PERCENT VOLATILE:..... N/D
 pH:..... N/A

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

2. PHYSICAL DATA (continued)

VISCOSITY:..... N/A
MELTING POINT:..... N/D

APPEARANCE AND ODOR:

Solid, roll of tape, #5480 is gray color; #5490 is brown color, no specific odor.

3. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:..... N/A
FLAMMABLE LIMITS - LEL:..... N/A
FLAMMABLE LIMITS - UEL:..... N/A
AUTOIGNITION TEMPERATURE:..... N/D

EXTINGUISHING MEDIA:

Water, Water spray, Carbon dioxide, Dry chemical, Dry powder

SPECIAL FIRE FIGHTING PROCEDURES:

None known.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

No unusual fire or explosion hazards are anticipated.

NFPA HAZARD CODES: HEALTH: 0 FIRE: 1 REACTIVITY: 0
UNUSUAL REACTION HAZARD: none

OSHA FIRE HAZARD CLASS: Not applicable

4. REACTIVITY DATA

STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:

Heat, Sparks and/or Flames.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide and Carbon Dioxide, Hydrocarbons, Silicon tetrafluoride when dissolved in hydrofluoric acid.

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

5. ENVIRONMENTAL INFORMATION

SPILL RESPONSE:

Observe precautions from other sections. Collect spilled material.

RECOMMENDED DISPOSAL:

Dispose of completely cured (or polymerized) material in a sanitary landfill. Reclaim if feasible. Disposal alternative: Incinerate in an industrial or commercial facility in the presence of a combustible material.

ENVIRONMENTAL DATA:

Not determined.

REGULATORY INFORMATION:

Volatile Organic Compounds: N/D.

VOC Less H2O & Exempt Solvents: N/A.

Since regulations vary, consult applicable regulations or authorities before disposal. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous).

EPCRA HAZARD CLASS:

FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: No CHRONIC: No

6. SUGGESTED FIRST AID

EYE CONTACT:

No need for first aid is anticipated.

SKIN CONTACT:

No need for first aid is anticipated.

INHALATION:

If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

IF SWALLOWED:

No need for first aid is anticipated.

7. PRECAUTIONARY INFORMATION

EYE PROTECTION:

Avoid eye contact.

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7. PRECAUTIONARY INFORMATION (continued)

SKIN PROTECTION:

Avoid prolonged or repeated skin contact.

RECOMMENDED VENTILATION:

Use with adequate dilution ventilation.

RESPIRATORY PROTECTION:

Avoid breathing of thermal decomposition products.

PREVENTION OF ACCIDENTAL INGESTION:

Wash hands after handling and before eating. Do not ingest.

RECOMMENDED STORAGE:

Store in a cool place. Store out of direct sunlight.

FIRE AND EXPLOSION AVOIDANCE:

Keep away from heat, sparks, open flame, and other sources of ignition.

HMS HAZARD RATINGS: HEALTH: 1 FLAMMABILITY: 0 REACTIVITY: 0
PERSONAL PROTECTION: A (See precautions, section 7.)

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
PTFE FILM BACKING.....	10	MG/M3	TWA	CMRG	
	AS TOTAL DUST				
PTFE FILM BACKING.....	5	MG/M3	TWA	CMRG	
	AS RESPIRABLE DUST				
ADHESIVE.....	NONE	NONE	NONE	NONE	

* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- CMRG: Chemical Manufacturer Recommended Exposure Guidelines
- NONE: None Established

8. HEALTH HAZARD DATA

EYE CONTACT:

Eye contact is not expected to occur during normal use of the product.

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8. HEALTH HAZARD DATA (continued)

No adverse health effects are expected from eye contact.

SKIN CONTACT:

No adverse health effects are expected from skin contact.

Contact with the skin during product use is not expected to result in significant irritation.

INHALATION:

Health effects from inhalation are not expected unless the product is over heated and decomposition occurs.

If thermal decomposition occurs:

Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing.

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

No adverse health effects are expected from swallowing.

SECTION CHANGE DATES

HEADING	SECTION CHANGED SINCE April 04, 2001	ISSUE
INGREDIENTS	SECTION CHANGED SINCE April 04, 2001	ISSUE

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